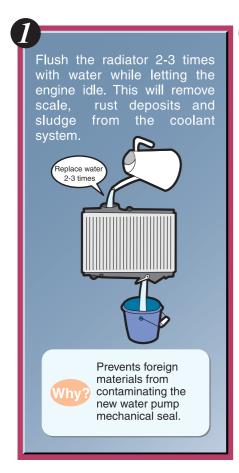
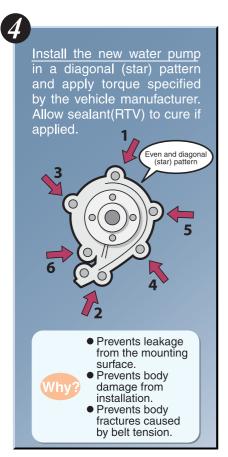
Installation Procedure



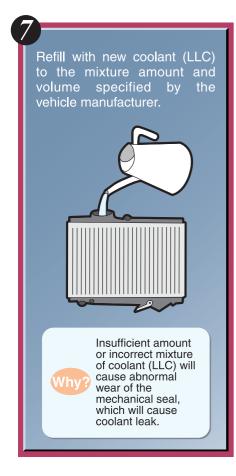




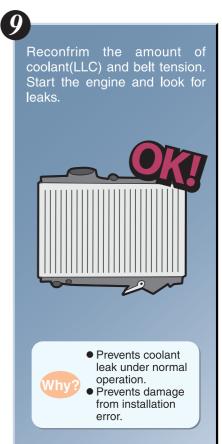








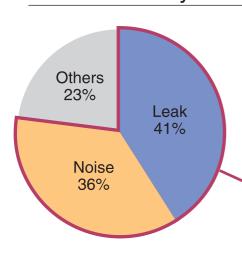






Failure to follow recommended procedures may cause engine failure and injury.

Failure Rate by Cause (Customer complaints)



More than 75% of failures are due to complaints related to coolant leaks and noise occuring from the water pump.

To prevent most water pump problems from occuring, follow the 4 key steps described in the installation procedures from steps:

- Tlush the radiator and coolant system regularly
- 6 Apply vehicle manufacturer specified belt tension
- Re-fill with new coolant (LLC)
- 8 Bleed air completely