

E4-WM5-Y350A00

MOUNTING INSTRUCTIONS



Removal

Place vehicle on a chassis hoist,
lift it and remove wheels.



***The lower control arm must be
supported by suitable means!***

Remove bottom mount.

Remove top fixing nuts from support bearing.
Do not remove centre nut at this time!

Remove complete shock absorber and
clamp it in an appropriate strut vice.

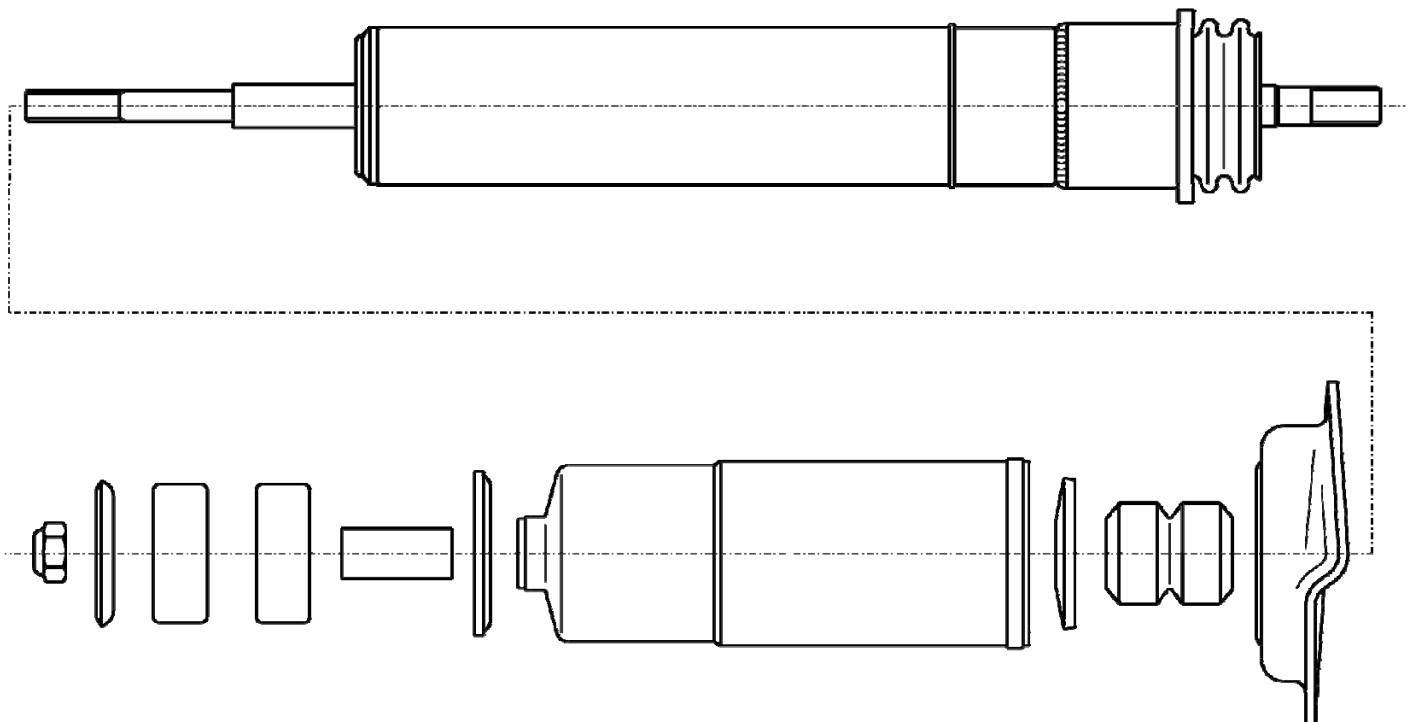
Compress suspension spring until ten-
sion on support bearing is released.

Release centre nut and remove original
mounting parts and coil spring. Please refer
to diagram to identify which parts will be re-
placed with BILSTEIN- supplied components.

Installing

Assemble BILSTEIN and/ or original mounting parts,
as well as the new BILSTEIN spring on the
BILSTEIN strut in reverse sequence of removal.

Fit assembled BILSTEIN strut to the
vehicle in reverse sequence to removal.

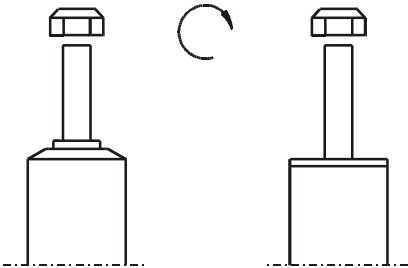


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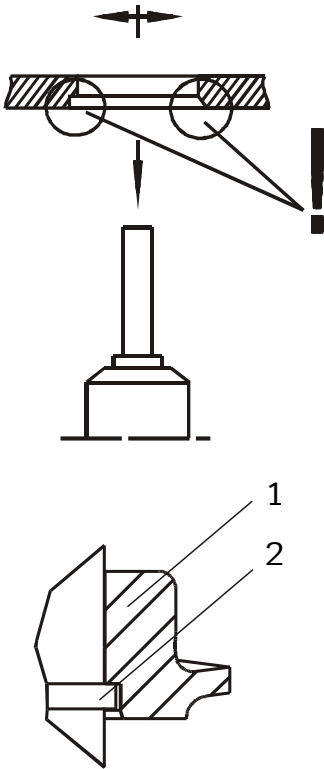
- list of torques

	M 8	M 10	M 12	M 14	M 16	Thread
	13	25	45	72	110	Torque Nm
	10	19	34	54	83	Torque ft lb



Do not use an impact tool to loosen or tighten fasteners due to possible damage to the product. Self- locking nuts must only be used once!

All rubber- mounted strut/ damper attachments must not be fully tightened until AFTER the suspension system is loaded (wheels on the ground). Other mounting fasteners (for example brackets) must be securely tightened BEFORE load is placed on the suspension system. Make sure that the bump stop and dust cover are correctly and properly fastened.



ALL DIAGRAMS ARE GENERALIZED AND NOT TO SCALE!
BRACKETS, ETC. SPECIFIC TO STRUT ARE NOT SHOWN!