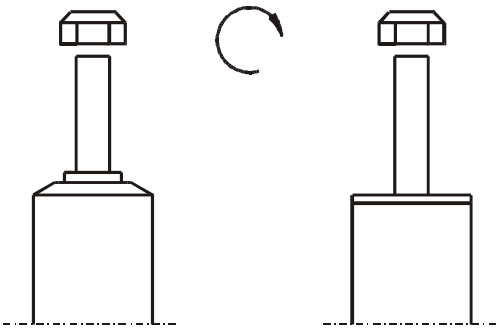


E4-WM5-Y216A00
MOUNTING INSTRUCTION



- list of torques

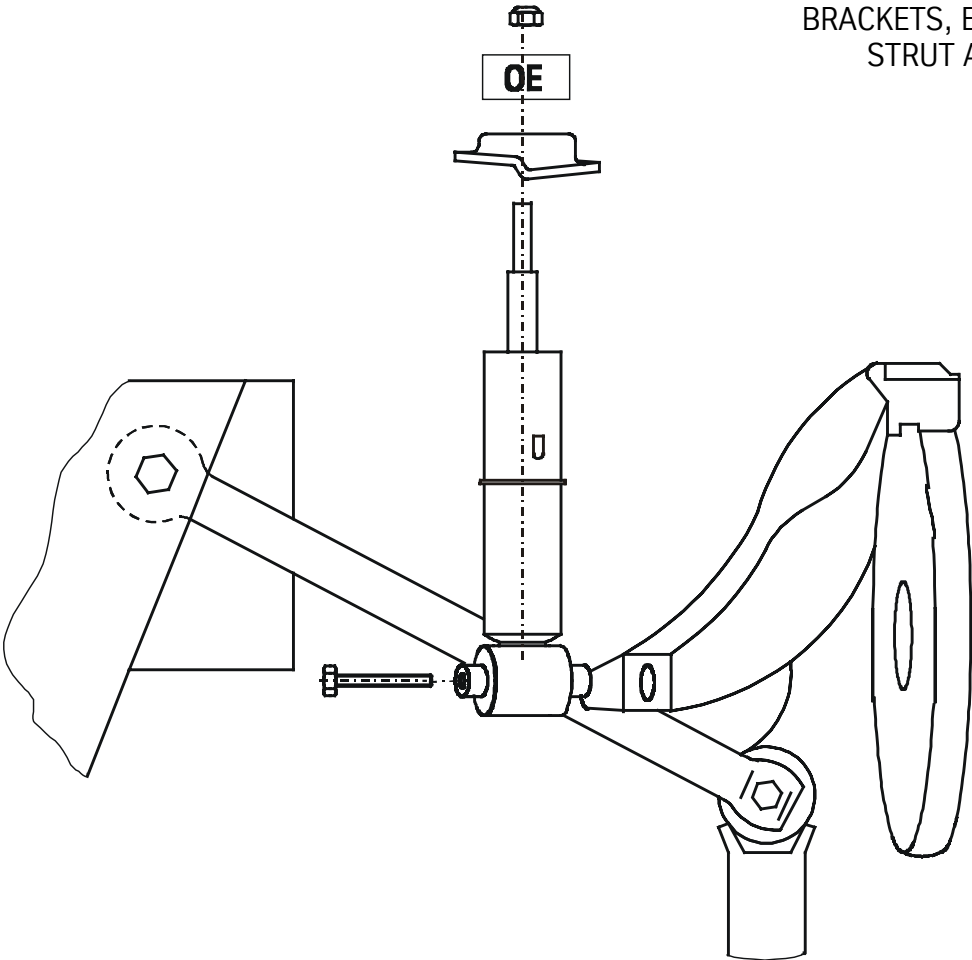
	M 8	M 10	M 12	M 14	M 16	Thread
	13	25	45	72	110	Torque Nm
	10	19	34	54	83	Torque ft lb



DO NOT USE IMPACT TOOLS FOR LOOSENING
OR TIGHTENING FASTENERS, BECAUSE
THIS MAY DESTROY THE THREADS.
SELF- LOCKING NUTS MUST ONLY BE
USED ONCE!

All rubber- mounted strut/ damper attachments
must not be fully tightened until AFTER the
suspension system is loaded (wheels on the
ground). Other mounting fasteners (for example
brackets) must be securely tightened BEFORE
load is placed on the suspension system.

ALL DIAGRAMS ARE GENERALIZED
AND NOT TO SCALE!
BRACKETS, ETC. SPECIFIC TO
STRUT ARE NOT SHOWN!



E4-WM5-Y216A00

MOUNTING INSTRUCTION



1. BILSTEIN shock absorber with original spring
2. BILSTEIN shock absorber with BILSTEIN spring
3. Original shock absorber with BILSTEIN spring

Remove

Place vehicle on a chassis hoist,
lift it and remove wheels.



The lower control arm must be supported by suitable means!

Remove bottom mount.

If necessary remove stabilizer at suspension arm
and rear axle support, also brake hose holder.

At support suspension arm, screw on top,
inside must be released a little.

Remove top fixing nuts from support bearing.
Do not remove center nut at this time!

Remove complete shock absorber and
clamp it in an appropriate strut vise.

Using a suitable spring compressor, compress
suspension spring until tension on support
bearing is released.

Release center nut and remove original
mounting parts and coil spring. Please refer
to diagram to identify which parts will be
replaced with BILSTEIN- supplied components.

Install

Assemble BILSTEIN and/ or original mounting
parts, as well as the new BILSTEIN spring on
the BILSTEIN shock absorber in reverse sequence
of removal.



Before releasing the spring, care is to be taken to ensure that the spring rest in the cutouts of top and bottom spring plate!

The correct mounting position of the suspension
springs can be determined by the printing on
the springs; install them with the print upright.

Fit assembled BILSTEIN shock absorber to
the vehicle in reverse sequence of removal.