

# E4-WM5-Y207A03

## MOUNTING INSTRUCTION



1. BILSTEIN strut with original spring
2. BILSTEIN strut with BILSTEIN spring
3. Original strut with BILSTEIN spring

Place vehicle on a chassis hoist, lift it and remove wheels.

Vehicles equipped **with xenon headlight** the sensor for the headlamp levelling controller must be removed before.

If necessary release brake hose/ brake hose holder/ stabilizer/ ABS- hose and/ or swing- support at strut.



***The lower control arm must be supported by suitable means!***

Remove bottom mount.

Remove top fixing nuts from support bearing.

Remove complete strut and clamp it in an appropriate strut vise.

Compress suspension spring until tension on support bearing is released.

Release nut and remove original equipment mounting parts.

Fit original mounting parts on strut in reverse sequence of removal.

Replace original mounting parts with new ones if they are not in good condition.

Fit assembled strut to the vehicle in reverse sequence

All self- locking nuts must be replaced. Tightening torques see list.

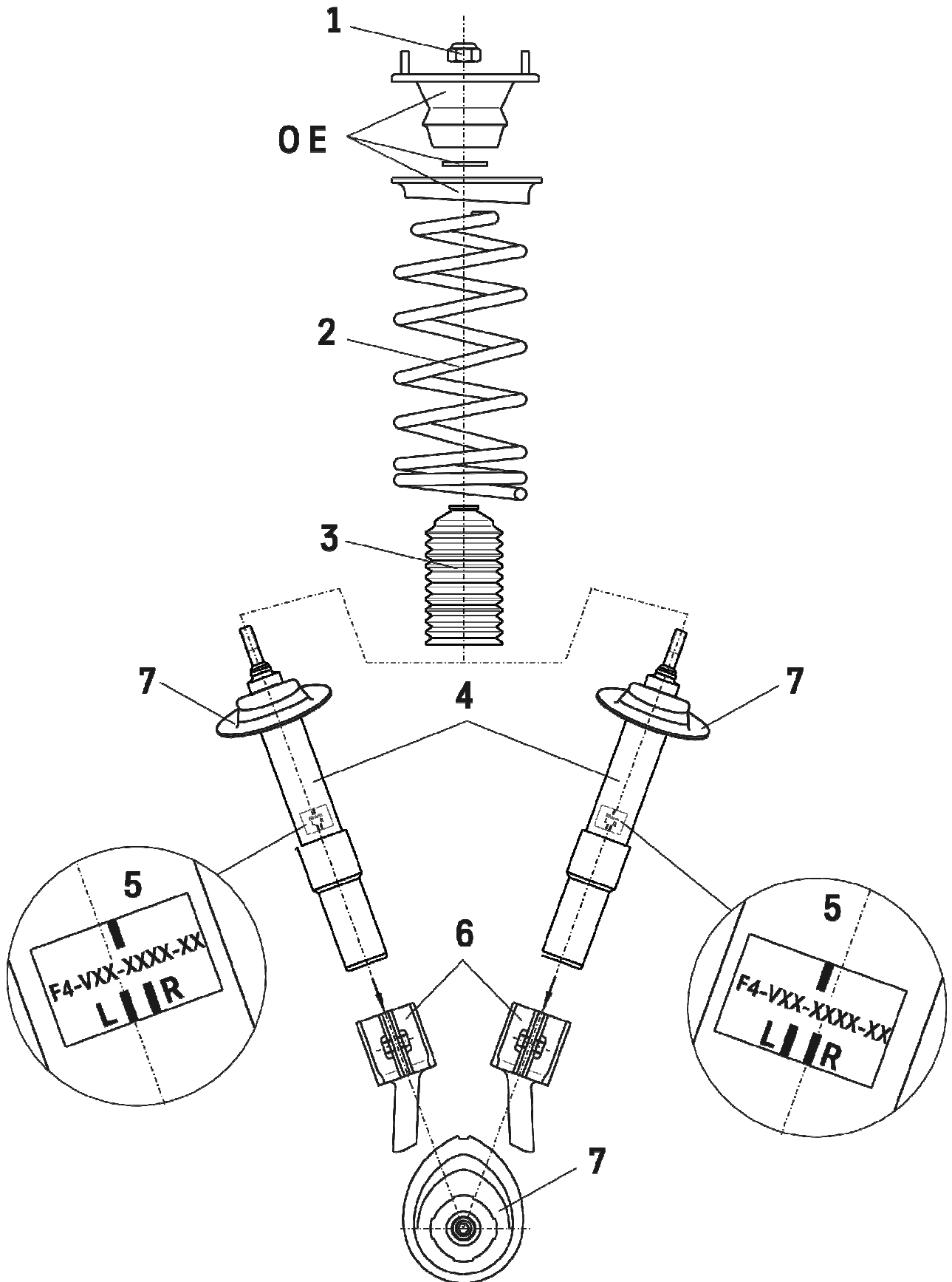


***Before releasing the spring, care is to be taken to ensure that the ends of the spring rest in the cutouts of the top and bottom spring plates.***

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DRAWINGS ARE GENERALIZED! BRACKETS,  
ETC. SPECIFIC TO STRUT ARE NOT SHOWN!



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## MOUNTING INSTRUCTION



1. Nut \*B
- OE. Original Equipment (original mounting parts)
2. Suspension spring
3. Dustcover \*B
4. BILSTEIN- strut
5. Label „Left/ Right“ \*B
6. Clamp- bracket ( at spindle )
7. Original spring plate

\* B = Mounting parts supplied by BILSTEIN

**Tabelle 1**

Gewinde	M8	M 10	M 12	M 14	M 16	Thread
Anzugsmoment Nm	13	25	45	72	110	Torque Nm
Anzugsmoment ft lb	10	19	34	54	83	Torque ft lb

**List 1**

