

**ATTENTION:** Refer to the appropriate shop manual for your vehicle to obtain specific service procedures for this part. If you do not have a service manual or lack the skill to install this part, it is recommended that you seek the services of a qualified technician. Pay special attention to all cautions and warnings included in the shop manual. Read and follow all instructions carefully.

## 902-325

### Dodge RAM 02-08 Re-Circ Door

## Installation Instructions

#### Packing list:

- Metal blend door
- Metal duct tape

#### Tools required:

- Screw driver, pliers
- Socket wrench set
- Dremel® tool (with flexible extension)

1. Disconnect the negative terminal of the battery.
2. Remove the plastic covering over the glove box and lower portion of the center control panel.

Fig. 1

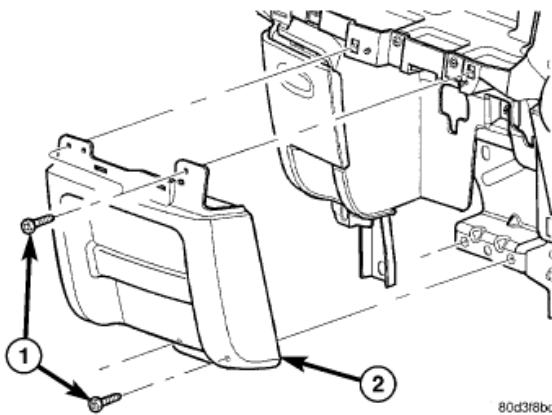
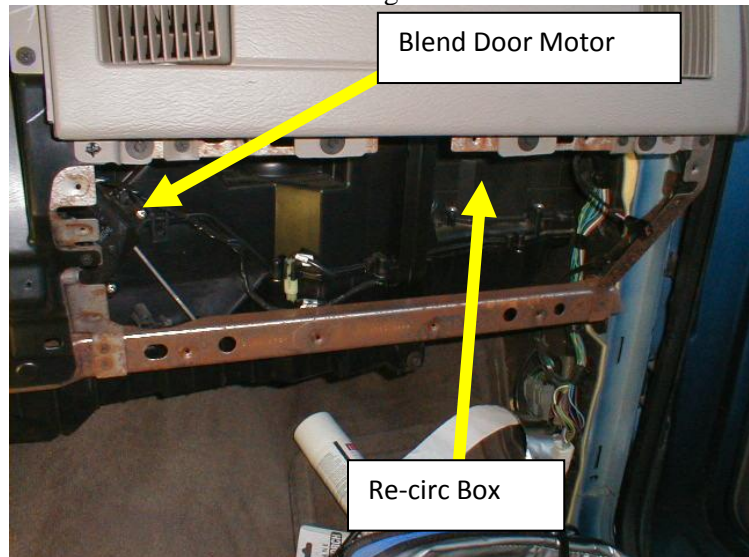


Fig. 21 STORAGE BIN

- 1 - SCREWS (4)
- 2 - STORAGE BIN

Fig. 2.



#### Disclaimer:

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Fig. 3

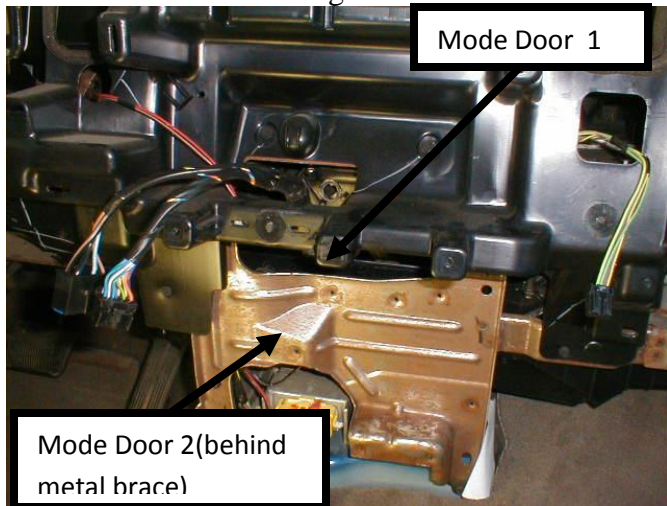


Fig 4b

Fig. 4a

**3. The remainder of the instruction set will be divided into segments addressing each door assembly. Skip through sections that do not apply to your needs.**

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## Re-circ Door

1. The re-circ door is much easier to replace if the dash panel is completely removed. If you have to remove the dash to replace the heater core or evaporator core, we would suggest replacing the re-circ door while the dash is apart. Using The Dorman metal components will insure that the fix will be permanent instead of replacing the cheap plastic components with more cheap plastic components.
2. Fig. 14 shows the re-circ box installed in the RAM. The motor is on the left of the box and can be seen in the picture. It is challenging to remove the screws holding the motor in place and a flexible cable extension on your socket set will make it a little easier.



Fig. 14

3. Remove the actuator motor and plastic axle insert.
4. Cut the grate covering the front of the re-circ box to access the re-circ door.
5. Fig. 14 shows the re-circ box assembly after the cut and the proper position for inserting the new door. Place the door in position and insert the axle from the outside of the box.

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**Fig. 15**

- 6. Replace the motor on the side of the box, checking that it properly mates with the axle.**

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