



ATTENTION: Refer to the appropriate shop manual for your vehicle to obtain specific service procedures for this part. If you do not have a service manual or lack the skill to install this part, it is recommended that you seek the services of a qualified technician. Pay special attention to all cautions and warnings included in the shop manual. Read and follow all instructions carefully.

Chevrolet Silverado 2500 2004–03, GMC Sierra 2500 2004–03

The brake lines in this kit may appear different from original lines on vehicle. The lines may have slightly different shapes and bends but are designed to be a direct replacement. Some original lines may use flexible hose sections near the master cylinder and brake proportioning valve. The replacement lines in this kit will use solid lines in lieu of metal flexible hose sections. It is recommended to hand start all fittings into all mating components before performing final tightening of all fittings.

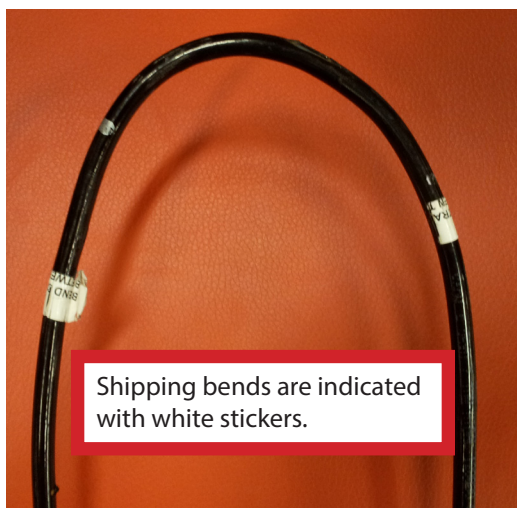
The replacement brake lines may have additional large radius shipping bends (**Fig A**). Lines with additional shipping bends will have stickers on either side of each shipping bend. Carefully straighten the section of line between the stickers to remove shipping bend (**Fig A**). Take care not to kink or damage brake lines. If a brake line is kinked or damaged while removing shipping bends, it must be repaired or replaced prior to installation.

Each line will have a tag with a part number; this tag also indicates the location of line on the truck to help aid in installation. See chart below for location reference. This chart will show a sample of numbers and how to determine line location, non-numeric characters will indicate location.

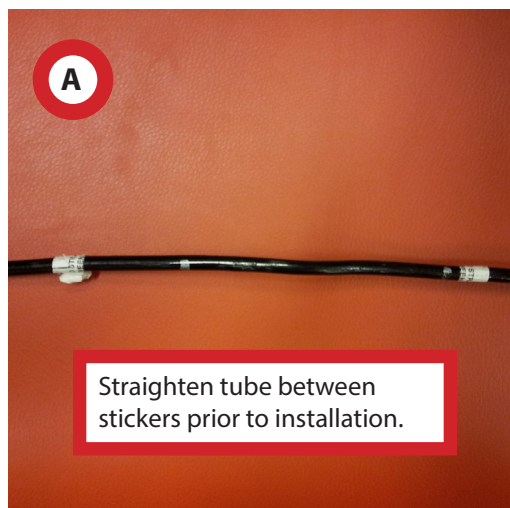
Inspect all areas of line contact for any possibilities of chafing or rub-through. Adjust or bend line configuration if needed to avoid areas of rub-through.

Consult vehicle service manual for brake system bleeding procedure and bleed hydraulic brake system.

Tube Part No.	Location
60919 FL 2	FL = Front Left
60919 MC 7	MC = Master Cylinder
60919 RR 5	RR = Rear
60919 AX 6A	AX = Rear Axle
60919 RF 3	RF = Right Front



Shipping bends are indicated with white stickers.



Straighten tube between stickers prior to installation.